	mancaed seems a amag				Cor	ntrol No.	
KANEPACKAGE PHIL	IPPINE INC.	BNORM	WALITY REPORT AR2025-02-				
l. Item Information					l L		
Item Code	511594700		Customer	EPSON A	ASP/EPLB		
Item Description	OUTER CARTON BOX		Delivery Date	250301			
Inspection Date	250228		Inspection Time	3AM			
Lot Quantity	1,500 PCS		Job Order Number	JO25-M-0	00574-4		
Affected Quantity	62 PCS		Origin	□ IN-HC	USE √ SUPPLIE	R: PACKAGEWOR	
Rejection Rate and PPM	4.13% 41,333 P	PPM	Date Received	N/A			
Sampling Quantity (IQA)	N/A		Detection (Section / Area)	SCREEN	IING 5		
Problem Description	PEEL OFF		Delivery Receipt Number	353501			
II. Visual Reference (Defect IIIu	stration)						
	GOOD			NO C	GOOD		
HRWVYSCOORNGVNPTVSDDI	NOG						
Related Doc. Info.	Control Number						
√ Procedure Manual :	PM-QA-018	Requirement	ACCEPTABLE UP TO 25	MM			
✓ Technical Drawing :	EPL-0422-01						
√ Work Instruction :	WI-QA-001-010	Actual:	PEEL OFF UP TO 120MM				
√ Job Order :	JO25-M-00574-4					√ Applicable	
Reports :	AR2025-02-175	Conclusion or Recommendation:	REJECT			_ Not	
✓ Defect Limit :	GENERAL DEFECT LIMIT					Applicable	
		the straight and the straight	Disposition				
Good	Conditional (Please indicate detai			Please indi	cate details)		
Rejected			If item is for sorting	, for backl	oad, or for rework,	fill-out below,	
Backload		Goo		arge	Target Date	Signature	
			Sorting				
Remarks:		For	Rework		(If subject is for is	GEMENT SSUANCE SSUANCE	
						ISSUANCE	
Detected by	Checked by Initia	Approved by (If Ne	eded) Appro	ved by		Received By	

ME Head

Evaluation

<80% No Need

>80% Need

A. HILIPINAS

QA Line Leader

J. TAMPOC

QA Inspector

Important: Backloading Policy (External Provider Rejects)

shall be approved by Top Management before backloading.

Rejection rate that is more than 80% of the total quantity

Backload

Accept

Other

QA Staff

Final Disposition

MI. CASILLANO

QA Head

Approved by

Top Management

KANEPACKAGE P	HILIPPIN	NE INC.		ABNORMALITY REPORT							
VII. Sorting Instructions				and the second s				- Large man gast			
VIII. Sorting Details											
Sorting Date	Sorting	Time	No. of Man-	Lot Number	Sorted Quantity	Reject Quantity	Defect Name	e Sorted by			
Suring Date	Start	End	power	Lot Number	Corred Quartity	reject admity	Dolost Halli				
		Value (1)		enestatije deti gkrip, patricij		100000000000000000000000000000000000000					
	Total	Sorting H	lours	Total No. of Manpower	Total Sorted Quantity	Total Reject Quantity	Total Good Qua	ntity Rejection Rate (%)			
Sorting Result											
R&R Verification	Description of the second			THE CONTRACT OF THE CONTRACT O							
IX. Warehouse Details (To	be filled o	ut by QA	Line Lead	ler If needed)							
	8 9 5 2 2 3	Reason		Total Quantity		Remarks		Received by			
Pull-Out											
For Transfer											
X. Reworking Instructions	i .	X - X									
XI. Reworking Result	Ι		# of								
Reworking Date	Reworki		Man-	Lot Number	Reworked Quantity	Good Quantity	Reject Quant	tity Rejection Rate (%			
	Start	End	power								
	Reworke	ed by / De	partment			Endorsed to	/ Department				
	T.C.I.O.	ou 5, ,	paration				- F-1				
XII. Reinspection Result											
Reinspection Date	Reworki	ing Time	# of Man-	Lot Number	Reinspected	Good Quantity	Reject Quan	tity Rejection Rate (%			
Reinspection Date	Start	End	power	Lot Number	Quantity	Cood Galling	Troject data				
			enterior					80 350 4-7			
Insp	ected by			Veri	ified by		Appro	ved by			
	nspector		AAR TO BE STOLEN		der/Sub-Leader			Head			

## KÄNEPACKAGE PHII IPPINE INC

## ABNORMALITY REPORT

Control No.

KANEPACKAGE	PHILIPPI	NE INC.		DITE	<i>)</i>   (	FIAIT	~	IXLIOI	<b>\ 1</b>	AF	R202	5-02-176	
I. Item Information													
Item Code		511594700					Custor	ner	EPSON A	ASP/EPLB			
Item Description		OUTER CARTON	вох				Deliver	ry Date	250301				
Inspection Date		250228					Inspec	tion Time	3AM				
Lot Quantity		1,500 PCS					Job Or	der Number	JO25-M-	00574-4			
Affected Quantity		16 PCS					Origin		☐ IN-HOUSE ☑ SUPPLIER: PACKAGEWORLD				
Rejection Rate and PPM	1	1.07%%	10,667 P	PM			Date R	Received	N/A				
Sampling Quantity (IQA)		N/A				yu.	Detect	ion (Section / Area)					
Problem Description		WORNOUT					Deliver	ry Receipt Number	353501				
II. Visual Reference (Defe	ct Illustratio	on)											
		GOOD							NO C	GOOD			
N	NO W	ORNOL	JT						HA	NP	LE		
HRWVYSCOORNGVNPTV	SDDNOG												
Related Doc. Info	).	Control Num	ber	Po	auir	omont	MODNO	NIT NOT ACCED	TADLE			1 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -	
✓ Procedure Manual :		PM-QA-01	8	Ke	quire	ement	VVORNO	OUT NOT ACCEPT	IABLE				
√ Technical Drawing :		EPL-0422-	01	Actual: WITH WORNOUT UP TO 40MM									
√ Work Instruction :		WI-QA-001-	010		1	Actual	. VVIII VV	ORNOUT UP TO	40IVIIVI				
√ Job Order :		JO25-M-005	74-4								Applicable		
√ Reports :		AR2025-02-	176	Cor Recomn		sion oi dation						Not	
✓ Defect Limit :		GENERAL DEFE	CT LIMIT							Applicable			
					V.	Final	Dispositio	n					
Good	Cond	ditional (Please indi	cate detai	ls)		Rej	ected	Conditional (F	Please indi	cate detail	s)		
Rejected						Bac	ckload	If item is for sorting	, for backl	oad, or for	rework, fi	ill-out below,	
Backload					ļL	God		Person In Cha	arge	Targe	t Date	Signature	
			1			_	Sorting						
						For	Rework						
Remarks:										F F	oject is for iss OR 5 WH OR CAR I	EMENT uance of IRF / CAR) Y ISSUANCE SSUANCE SSUANCE	
Detected by	С	hecked by	Initial	l Approved	d by	(If Ne	eded)	Appro	ved by		F	Received By	
LTANDOO		Ma						tort	2	(0e0)			
J. TANIPOC QA Inspector	S PLEASE STATE	FILIPINAS Line Leader		MEI	Hea	d		NAMES OF TAXABLE PARTY OF TAXABLE PARTY.	ILLAÑO Head			QA Staff	
	d Constitution			Evaluation	AT A STATE			Approved by	June		Final Die	sposition	
mportant: Backloading Po Rejects)			Methodological State	% No Nee	Marin			Approved by		☐ Racl	kload	эроэшон -	
Rejection rate that is more to shall be approved by Top Mo				% Need	- 4					Acce			
packloading.	anayement	DOTOTO		.5.1000				Top Management		Othe			
							A STATE OF THE STATE OF	Top Management		U Othe			

KANEPACKAGE F	PHILIPPII	NE INC	245.7%	ABNORMALITY REPORT								
VII. Sorting Instructions												
VIII. Sorting Details												
	Sorting	g Time	No. of	Land	Control Oversity	Balant Overtity	Defect Name	Sorted by				
Sorting Date	Start	End	Man- power	Lot Number	Sorted Quantity	Reject Quantity	Delect Name	Softed by				
					(V) 1 (Eq.()		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					
					Total Sorted							
	Total Sorting Hours		Hours	Total No. of Manpower	Quantity	Total Reject Quantity	Total Good Quantity	Rejection Rate (%)				
Sorting Result		9-011				INTERNAL						
R&R Verification		C ENTRE IN A STATE OF										
IX. Warehouse Details (To	be filled o	out by QA	Line Lead		T							
A TOTAL SERVICE		Reason		Total Quantity		Remarks		Received by				
Pull-Out												
For Transfer					167		10/6-1					
X. Reworking Instructions XI. Reworking Result			70.2									
Al. Neworking Nesult	Powerk	ing Time	# of		10 20 0							
Reworking Date			Man-	Lot Number	Reworked Quantity	Good Quantity Reject Quantity Rejection Ra						
	Start	End	power									
	Rework	ed by / De	epartment	Endorsed to / Department								
								Sharrett skott (Avi				
XII. Reinspection Result												
	Rework	ing Time	# of		Reinspected							
Reinspection Date	Start	End	Man- power	Lot Number	Quantity	Good Quantity	Reject Quantity	Rejection Rate (%)				
	1 3 1 3 3 3 3 3											
Inspi	ected by			Veri	ified by		Approved	by				
	nspector			OAlinales	der/Sub-Leader		QA Hea	d				





PR-001-F12-REV.00

**Darrel Bellen** 

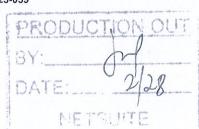
len	JOBC	DRUER	SO # : SO25-M-00574				
Customer : EPSON PRECISION PHILS. II	IC ASP/EPLB		JOB OF	RDER:	回州回		
ITEM CODE: 511594700-I	EQOS		JO25-M	-00574-4			
Item Description : BOX		7.2					
QTY: <b>1500</b> DEL	IVERY DATE:	CREATED BY:	/A-1	DATE RELEASED:			

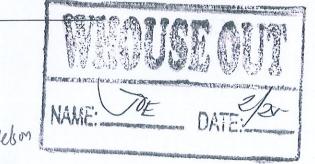
Raw Material Code:	Qty To Be Used:	Over Run:	Cut Size:	Actual Issued:	DR#:	SUPPLIER:
703X2038 CF TX200-C	1500	20	N/A	14918	35350	Olla Tw
						100
				1284	-	/

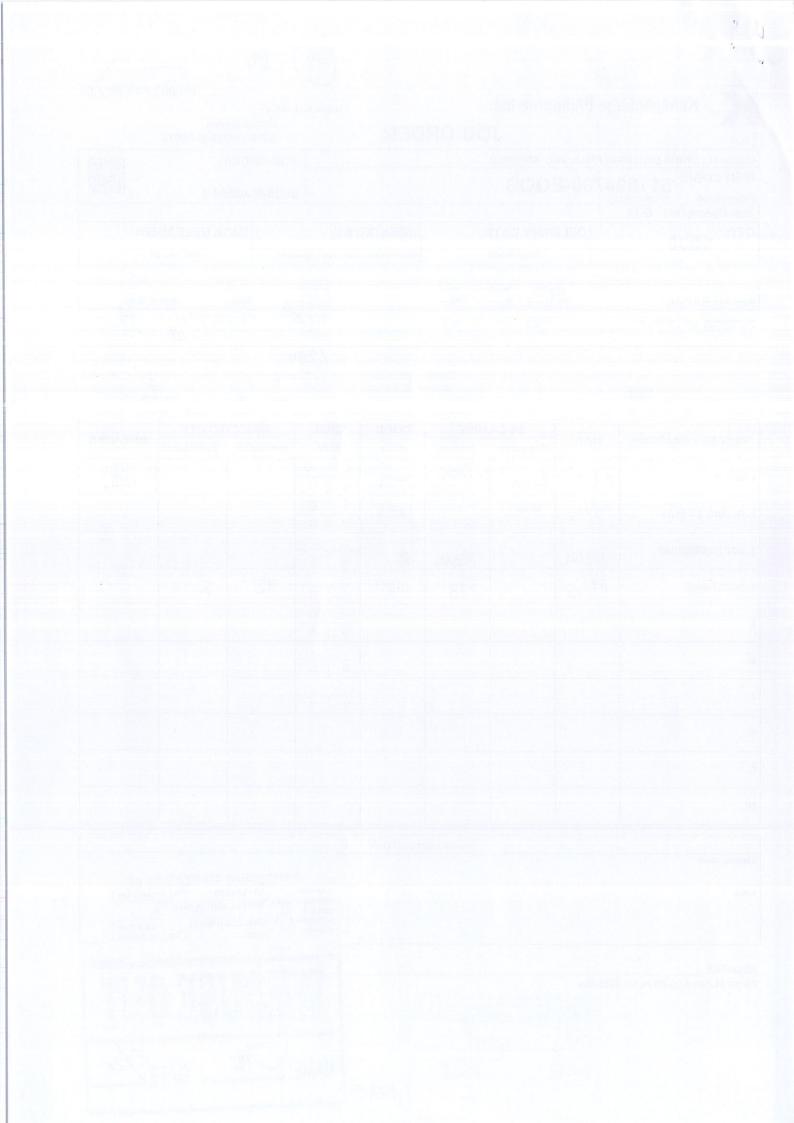
DIAP 25 Tooling Reference # RM Issued By: @ Control/Batch #: **IN-CHARGE** GOOD TRIAL REJECTED QTY PROCESS / MACHINE REMARKS DATE QTY RUN **INHOUSE** SUPPLIER Operator ME/QA 5 4 2/25 1. EQOS CJED 1280 G R 2/28 6 HN 1274 2. GLUING SA 2600 G R 3. LOT NUMBERING 02/28 Theira 12 G R JK 02/28 1180 2 4. SCREENING 92 R G 5. G R 6. G R 7. R 8. 9. 10.

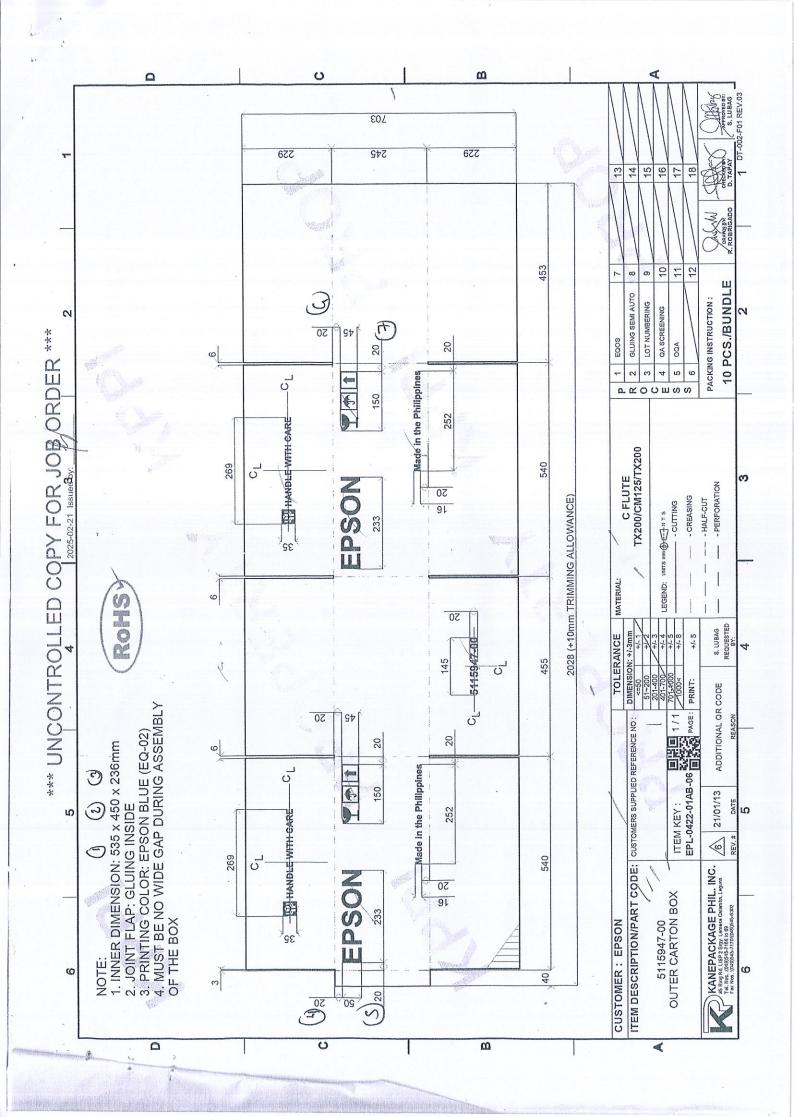
REJECTION HISTORY								
Customer Claim:								
	KANEPACKAGE PHILIPPINE, INC. REVAN							
Notes:	ITEM CODE 511594700 WILLIAMS OK ITEM B ZE							
	LOT NUMBER 350000 1005 H 00574							
	QUANITY :10 pcs							

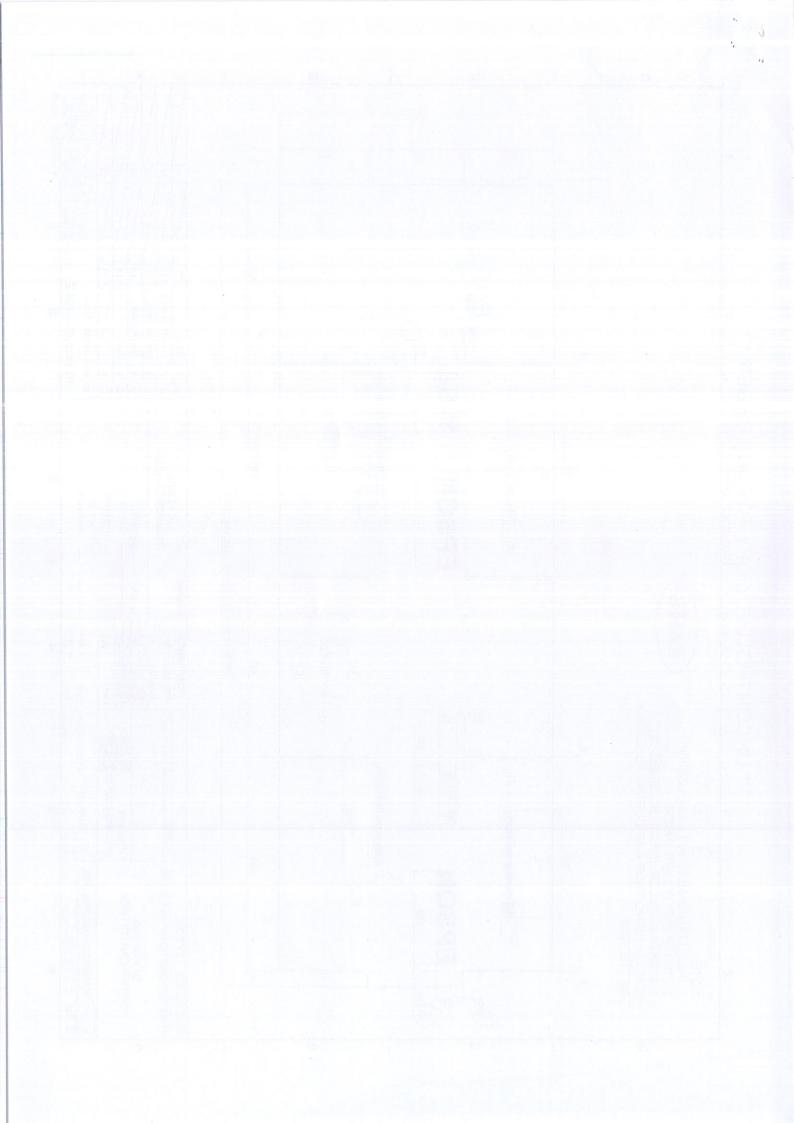
REMARKS PROD PLAN: ADD #0 PLAN 2025-059











No. of the second of	
KANEPACKAGE	PHILIPPINE INC.

## SCREENING INSPECTION REPORT (CORRUGATED AND MOULDED ITEMS) SQB-03-00000

0. 1					1. Item Inf	ormation							
Customer		EPSON PRE	CISION PHII	S. INC ASP	FPI B	Inspection	Date	23	0228	Shift:	□ Day	Night Night	
Customer		LISONTINE	.0101011111	.o. 110 Aoi /		Delivery Da	ate			250228			
Location			BATANG	AS		Job Order	No.			JO25-M-005	74-4		
Item Code			511594700-	EQOS		Job Order	Qty.		· ·	1,500		Trial (L.	
Item Descr	iption		BOX			Inspection	Method		100%		Sampling		
Model			N/A		Aprile Land	Delivery R	eceipt No.		Waster Tel		real sorthood		
Drawing Re	evision No.		06			Gluing Pro	ress		Manual Gluin	g 🗸	uing		
External Pr	rovider	L. G. Defendent and	P.u	)		Gluing Fio			SD1800				
					II. Dimension	al Inspection						4 / 19-04	
Time Conduc	ted Sample #1:	12:30		Time Conduc	cted Sample #	2: 1:20	`		Time Conduc	ted Sample #	3: 2'20		
			les problès	Assert Walland	Marie Control			The state of		territoria de la companya della companya della companya de la companya della comp	- 1 40		
Checkpoints	Drawing Specs	Tolerance	Sample #1	Sample #2	Sample #3	Checkpoints	Drawing S	pecs	Tolerance	Sample #1	Sample #2	Sample #3	
1	535	7	J35	536	J35	16							
2	450	7+1-3	451	450	451	17				-1			
3	236	1	276	277	236	18							
4	20	7	21	20	21	19							
5	90	7-1/-5	20	21	20	20		100					
6	20		20	21	21	21							
7	20	V	19	21	21	22	M			/		- Andrews	
8	The Second Control of					23							
9						24							
10	-1					25			/				
11	1 of (24)					26			/		100		
12						27				1			
13			Palestanie			28				. /+	and the second	market 191	
14						29							
15						30							
Measuring	Meter Tape		Moist	ure Content To	ester	Zahn Cup		Stopy	vatch Co	ntrol Number	of Measuring	Tool Used:	
Tool Used:	Thickness G	auge	Weigl	ning Scale		Steel Ruler		Calip	er 2	4-180 CJ	-150		
III. Vis	ual Inspection (Lea	ave cell blank i	f no detection	on Applicable	Criteria. Ens	ure to put actu	ial quantity of	defect				licable)	
September 1			La distribution in the	External	Total					and the second	External	Total	
A. CORRUGA	ATED ITEM / BOX /	DANPLA	In-house	Provider	Quantity	B. PALLET				In-house	Provider 6	Quantity	
Scoring			1		1	Condition of Wood			N/A	N/A	N/A		
Grain Direc	ction					Rusty Nail							
Paper Sha					Rusty Nail				N/A	N/A	N/A		
	ide (Off Color)					Rusty Nail Warping				N/A N/A	N/A N/A		
Bubbles	ade (Off Color)		N			Warping						N/A	
	ade (Off Color)		N			Warping Fumigatio	n Stamp			N/A	N/A	N/A N/A	
Blister	ade (Off Color)		N			Warping	n Stamp			N/A N/A N/A	N/A N/A	N/A N/A N/A	
Blister Wrinkle			N			Warping Fumigatio Crack/ Da Others	n Stamp mages			N/A N/A N/A N/A	N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A	
Blister Wrinkle Delaminati	ion		N			Warping Fumigatio Crack/ Da Others	n Stamp	ΞT		N/A N/A N/A	N/A N/A N/A	N/A N/A N/A N/A	
Blister Wrinkle Delaminati Uneven Kr	ion		N			Warping Fumigatio Crack/ Da Others C. CORRUG	n Stamp mages ATED PALLE	REPORT OF THE		N/A N/A N/A N/A In-house	N/A N/A N/A N/A External Provider	N/A N/A N/A N/A N/A Total Quantity	
Blister Wrinkle Delaminati Uneven Kr Warpage	ion raft liner		N		1	Warping Fumigatio Crack/ Da Others C. CORRUG	n Stamp mages ATED PALLE arton (Discolo	REPORT OF THE	Action to a	N/A N/A N/A N/A In-house N/A	N/A N/A N/A N/A External	N/A N/A N/A N/A N/A N/A Total	
Blister Wrinkle Delaminati Uneven Kr Warpage Cracking o	ion raft liner on edge	crowfeet)	N			Warping Fumigatio Crack/ Da Others C. CORRUG Color of C	n Stamp mages ATED PALLE arton (Discolo aterial	REPORT OF THE	W. (197	N/A N/A N/A N/A In-house N/A N/A	N/A N/A N/A N/A External Provider N/A N/A	N/A N/A N/A N/A N/A Total Quantity N/A	
Blister Wrinkle Delaminati Uneven Kr Warpage Cracking o	ion raft liner on edge Bursting on Edge (C	crowfeet)	N			Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of Ac	n Stamp mages ATED PALLE arton (Discolo aterial dhesion	REPORT OF THE		N/A N/A N/A N/A In-house N/A N/A N/A	N/A N/A N/A N/A External Provider N/A N/A N/A	N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A	
Blister Wrinkle Delaminati Uneven Kr Warpage Cracking o Bursting / B	ion raft liner on edge Bursting on Edge (C -cut orientation	crowfeet)	N			Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of Ad Adhesion	n Stamp mages ATED PALLE arton (Discolo aterial dhesion of Runner	REPORT OF THE		N/A N/A N/A N/A In-house N/A N/A N/A N/A N/A	N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A	
Blister Wrinkle Delaminati Uneven Kr Warpage Cracking o Bursting / I Wrong die- Inverted di	ion raft liner on edge Bursting on Edge (C -cut orientation ie-cut	crowfeet)	N			Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of Ad Adhesion Rusty Wir	n Stamp mages ATED PALLE arton (Discolo aterial dhesion of Runner e.	REPORT OF THE		N/A N/A N/A N/A In-house N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A	
Blister Wrinkle Delaminati Uneven Kr Warpage Cracking o Bursting / B Wrong die- Inverted di Close Gap	ion raft liner on edge Bursting on Edge (C -cut orientation ie-cut	Crowfeet)	N			Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of Ad Adhesion Rusty Wir	n Stamp mages  ATED PALLE arton (Discolo aterial dhesion of Runner e, ientation	REPORT OF THE	Action to the	N/A N/A N/A N/A In-house N/A	N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A N/A	
Blister Wrinkle Delaminati Uneven Kr Warpage Cracking o Bursting / B Wrong die Inverted di Close Gap Print Color	ion raft liner on edge Bursting on Edge (C -cut orientation ie-cut of Wide Gap	crowfeet)	N			Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of Ad Adhesion Rusty Wir Wrong Or Damages	n Stamp mages  ATED PALLE arton (Discolo aterial dhesion of Runner e ientation	REPORT OF THE	protection of the second	N/A N/A N/A N/A In-house N/A	N/A	N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A N/A N/A N/A	
Blister Wrinkle Delaminati Uneven Kr Warpage Cracking o Bursting / B Wrong die- Inverted di Close Gap Print Color Missing Pri	ion raft liner on edge Bursting on Edge (C -cut orientation ie-cut of Wide Gap ::	crowfeet)	N			Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of Ad Adhesion Rusty Wir	n Stamp mages  ATED PALLE arton (Discolo aterial dhesion of Runner e ientation	REPORT OF THE		N/A N/A N/A N/A In-house N/A	\( \begin{align*} \frac{N/A}{N/A} & \frac{N/A}{N	N/A N/A N/A N/A N/A Total Quantity N/A	
Blister Wrinkle Delaminati Uneven Kr Warpage Cracking o Bursting / B Wrong die- Inverted di Close Gap Print Color Missing Pr Blotted Print	ion raft liner on edge Bursting on Edge (C -cut orientation de-cut by Wide Gap int/ Character nt	crowfeet)	N		/ D	Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of Ad Adhesion Rusty Wir Wrong Or Damages	n Stamp mages  ATED PALLE arton (Discolor aterial dhesion of Runner e, ientation	REPORT OF THE		N/A N/A N/A N/A In-house N/A	N/A	N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A N/A N/A N/A	
Blister Wrinkle Delaminati Uneven Kr Warpage Cracking o Bursting / I Wrong die- Inverted di Close Gap Print Color Missing Pri Blotted Prii Smeared F	ion raft liner on edge Bursting on Edge (C -cut orientation ie-cut of Wide Gap ··· int/ Character nt	crowfeet)	N /		/ D	Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of Ad Adhesion Rusty Win Wrong Or Damages. Others: D. MOULDE	n Stamp mages  ATED PALLE arton (Discolo aterial dhesion of Runner e. ientation	REPORT OF THE		N/A	N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/A N/A Provider	N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A N/A N/A Total Quantity	
Blister Wrinkle Delaminati Uneven Kr Warpage Cracking of Bursting / I Wrong die- Inverted di Close Gap Print Color Missing Pri Blotted Print Smeared F	ion raft liner on edge Bursting on Edge (C -cut orientation ie-cut of Wide Gap ··· int/ Character nt	Prowfeet)	N /		D	Warping Fumigatio Crack/ Da Others C. CORRUG Color of C Flute of M Type of Ad Adhesion Rusty Wir Wrong Or Damages Others: D. MOULDE	n Stamp mages  ATED PALLE arton (Discolo aterial dhesion of Runner e. ientation	REPORT OF THE		N/A	N/A N/A N/A N/A External Provider N/A	N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A	
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